

Work Order ID 53498

November 6, 2009 11:13:07 AM



Page 2

Item ID: D3852-042

Revision ID: A

Item Name: Rib Assembly

Start Date: 06/11/2009 Start Qty: 2.00

Required Date: 13/11/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC9- Inspect visual per QSI004- Fusion Welds Memo	0.00 0.00							<i>Pl 09 11 26</i>
140 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							<i>=> 502/11/26</i> <i>(x2) f</i>
150 Packaging Packaging	Identify as per dwg & Stock Location: _____ <i>Basket call</i> Memo	0.00 0.00							<i>Pl 09/11/26</i> <i>(2)</i>

Work Order ID 53498

November 6, 2009 11:13:07 AM



Page 3

Item ID: D3852-042

Accept



Setup Start



Revision ID: A

Stop



Item Name: Rib Assembly

Start Date: 06/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

09/11/26 AJ
BT 09-11-26
(2)

Picklist Print

November 6, 2009 11:13:11 AM

Page 1

Work Order ID: 53498



Parent Item: D3852-042RevA



Parent Item Name: Rib Assembly

Start Date: 06/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3166-3RevA1

Manufactured

No

100

Each

6.2421

0.3789



SAD 09-11-20

Basket Hoop

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

6.2421

50033

0.0527

50618

0.1894

52058

6

0.3789

D3759-1RevA

Manufactured

No

100

Each

30.0000

2.0000



20 09.11.20

Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

30

51473

30

53442

2x



ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
1	X		D3852-041	RIB ASSEMBLY
2		X	D3852-042	RIB ASSEMBLY
3	1	1	D3759-1	BUSHING
4	1		D3852-1	RIB
5		1	D3852-2	RIB



D3852-041 RIB ASSEMBLY



D3852-042 RIB ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.83 lbs EACH
- 8) WELDING: PER QSI 004

SHOP COPY
RETURNED TO
ENGINEER
UNCONTROLLED
SUBJECT TO A
WITHOUT N/A
WORK
NO. 53498
PL 08-11-4

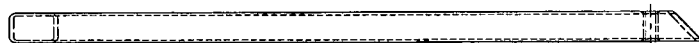
RELEASE
08/11/06 *MP*

A	NEW ISSUE	MB	08.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.11.07		

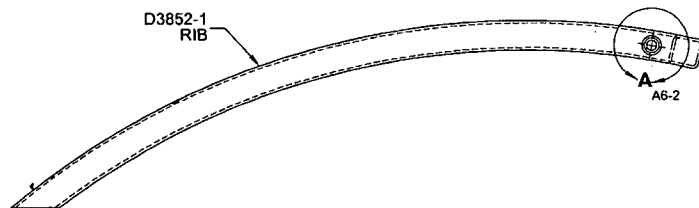
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HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3852** REV. A
SHEET 1 OF 3
TITLE **RIB ASSEMBLY** SCALE NTS

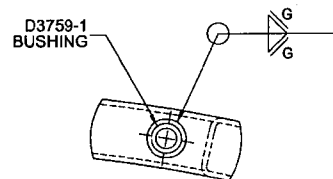
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D3852-1
RIB



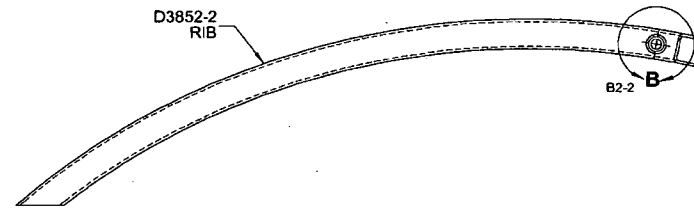
D3852-041 RIB ASSEMBLY



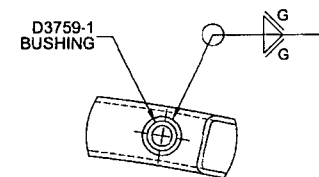
DETAIL A
SCALE 2X C5-2



D3852-2
RIB



D3852-042 RIB ASSEMBLY



DETAIL B
SCALE 2X C2-2

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DRAWN			SHEET 2 OF 3
CHECKED	123		SCALE
MFG. APPR.			NTS
APPROVED			
DE APPR.			
DATE	08.11.07		

RELEASED
08/11/07

W1053498

